

For critical project planning and execution, plan on **REPCON**.



Every year Repcon performs over 3,000,000 man-hours of scheduled maintenance, turnarounds, and construction projects in petrochemical and gas processing plants, as well as refineries, all across the U.S.

Whether the job is large or small, planned or unplanned, Repcon has the expertise and manpower to help. We have worked on small projects requiring as few as twenty craft workers to enormous projects requiring up to 1,200 workers.

Count on **REPCON** for:

- Performing substantial amounts of work on all types of units in refineries, petrochemical plants, and mid-stream and gas plants
- Unmatched industry experience
- Outstanding safety record
- Highly trained and experienced supervision
- Skilled craft workers
- Unparalleled safety personnel
- Qualified decontamination facilities
- Experienced operators

Services

- Shutdowns
- Overhauls and revamps
- Engineering constructability
- Project management
- Welding services
- Emergency repair
- Capital projects
- Towers
- Exchangers
- Piping

Safety achievements

Repcon was the first mechanical contractor to receive OSHA's VPP STAR Mobile Contractor designation and has successfully recertified this designation four times to date. Further, Repcon is one of only a select few contractors listed in the OSHA Federal Register, where our policies and procedures have been approved for all 10 Federal Regions.

All types of critical process units

- HF and SF Alkylation
- Crude units
- Atmospheric distillation
- Vacuum distillation
- Distillate
- Gas oil and naphtha hydrotreater
- Reformer
- Fluid catalytic crackers (FCC)
- Sulfur recovery units (SRU)
- Coking units
- Delayed coking
- Fluid coker
- Ethylene/Olefin units
- Petrochemical units
- Fertilizer units
- Chemical units
- Gas processing facilities



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A full range of construction services. Built from the ground up.



Repcon delivers timely, innovative construction solutions that optimize cost savings and give you greater control over your project.

For over 20 years, Repcon has been executing both small and large capital construction projects, and we've emerged as one of the best in the business. We've worked on new construction, revamps, retrofits, expansions, debottlenecking, plant relocations, and small capital projects, and we've helped our customers save time and money.

Count on REPCON for:

- Unmatched industry experience
- Outstanding safety record
- Highly trained and experienced supervision
- Skilled craft workers
- Unparalleled safety personnel

Repcon's core services:

- New construction
- Expansions
- Debottlenecking
- Revamps
- Unit relocation
- Small and large capital projects

The Repcon difference:

- Unmatched industry experience
- Outstanding safety record
- Complete PPE
- Experienced, highly trained personnel
- Numerous references

Improved cost savings and control

From estimating and budgeting to subcontractor management, Repcon's long list of construction services helps you optimize cost savings and implement greater control over your projects.

Custom services, custom pricing

From the minute we begin to evaluate the scope of your project, the Repcon team is looking to find the solution that works best for you. Our construction teams are experienced veterans and can handle your entire project on a lump sum or time-and-material basis, whichever works best for you.

Unmatched quality

With over 30 years in the refining and chemical industry, Repcon has continuously provided the market with quality products and workmanship, due in large part to our commitment to hiring quality personnel and adherence to our established Quality System. Repcon is one of few turnaround and construction contractors that maintains a Quality System that is designed toward the requirements of the ISO-9001 standard.

Construction capabilities:

- Civil
- Structural steel erection
- Pipe fabrication and installation
- Equipment – setting/assembly/alignment
- Welding (ASME code certified)
- Large and small construction projects
- Estimating and budgeting
- Field work execution
- Planning and scheduling
- Project controls
- Subcontractor management
- Procurement
- Cost control



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Shop fabricated pipe. The cost effective solution.



With fabrication facilities located in Houston, Baton Rouge, and Corpus Christi, we provide responsive, high quality pipe fabrication service that is synonymous with the Repcon name.

Repcon has a full team of dedicated shop professionals, from inspectors to fitters to alloy welders. Our fabrication teams can handle virtually any project regardless of the project dynamics. We work tirelessly to get the job done—and *get it done right*.

Count on REPCON for:

- Award-winning safety
- Proven quality systems
- Cost effective spool fabrication
- Streamlined operations
- Timely delivery
- First class service



Fabrication services:

- Carbon steel piping
- Alloy piping
- Small to mid-size vessel modification and repair
- Standardized spool drawings
- Field verification

Material capabilities:

- Carbon Steel
- Stainless Steel Series 300 & 400
- Nickel
- Hastelloy
- Monel
- Aluminum
- Inconel
- Chrome-Moly
- Incoloy
- Duplex Stainless Steel

Welding processes:

- GTAW
- SMAW
- GMAW
- FCAW

The Repcon Quality System includes:

- Quality manual formatted to meet ISO-9001
- Quality forms, reports, and accountability logs for the tracking of all phases of a project from start to finish
- ASME Quality System maintaining our "U," "S," and NBIC "R" Certifications
- Quality system procedures for archiving and maintaining completed project documentation

Certifications:

- ASME "U"
- ASME "S"
- NBIC "R"

Production Equipment Capabilities:

- Semi-automatic welding machines
- Multi-process welding machines
- High frequency alloy welding machines
- Positioners/Headstocks
- Pipe turn rolls

Location	Sq Ft	Spool Output	Laydown
Houston	15,000	250 / Week	3 acres
Baton Rouge	16,000	300 / Week	5 acres
Corpus Christi	40,000	500 / Week	3 acres



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Only one name is synonymous with HF Alky Turnarounds: **REPCON!**



Count on REPCON for:

- Unmatched industry experience
- Outstanding safety record
- Highly trained and experienced supervision
- Skilled craft workers
- Unparalleled safety personnel
- Qualified decontamination facilities
- Experienced operators

9,800,000+ man-hours worked and 120 HF Alky Turnarounds completed 2004-2019.

Repcon has performed over 80% of all Alky Turnaround projects in the U.S. in the last 10 years. There is no substitute for real-world experience.

Just as important as our clear leadership in HF Alky Turnarounds is our stellar safety record that makes it all possible. Repcon consistently exceeds all standards for safe practices, including rare designations by OSHA and a long list of industry prequalifications.

Turnarounds and Construction are our business.

Nobody does turnarounds better. Nobody does them faster. Our customers benefit from quality workmanship, a streamlined project management model, lower costs, reduced downtime, and some of the speediest services in the business. We also bring technical expertise to each turnaround that's unmatched in today's industrial landscape.

The Repcon difference

- Unmatched industry experience
- Outstanding safety record
- State-of-the-art mobile decon facilities:
 - Decontamination trailers
 - 5 PSIG decontamination blast resistant modules
 - Safety showers
 - Neutralization vats
- Complete PPE, including:
 - Acid suits through class "C"
- Experienced, highly trained personnel:
 - Supervision
 - Craft workers
 - Safety personnel
 - Decontamination facility operators
- Numerous references

An elite group

Repcon was the first mechanical contractor to receive OSHA's VPP STAR Mobile Contractor designation and has successfully recertified this designation four times to date. Further, Repcon is one of only a select few contractors listed in the OSHA Federal Register, where their policies and procedures have been approved for all 10 Federal Regions.

- Top managers and supervisors
- Large cadre of skilled craft workers
- Unique management approach
- Varied contracting arrangements
- State-of-the-art computer and telecommunications
- Thorough and detailed planning and scheduling



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Repcon's Specialty Welding & Piping Services

Our Specialty Welding services are an integral part of the company's comprehensive mix of customer services. This specialized group brings highly experienced and skilled craftsmen to handle virtually any need or exacting specification that our clients may require, inclusive of ***turnarounds, shut downs, outages, piping revamps and specialized equipment repairs.***

Supported by a robust and highly recognized safety program, Repcon consistently provides clients with Specialty Welding services throughout all aspects of its business.

Specialty Welding & Piping

- Large cadre of code certified & specialized alloy welders
- Code certified procedures encompassing a multitude of processes; including registered, unregistered, & proprietary materials
- First in class weld repair rate



The Repcon Quality System includes:

- Quality manual formatted to meet ISO-9001
- Quality forms, reports, & accountability logs for the tracking of all phases of a project from start to finish
- ASME Quality System maintaining our "U," "S," & NBIC "R" Certifications
- Quality system procedures for archiving & maintaining completed project documentation

Welding processes:

- GTAW
- SMAW
- GMAW
- FCAW

Areas of Specialty Welding & Expertise:

- Specialty alloy welding
- Ethylene heaters
- Revamps of piping systems
- Ammonia, methanol, & hydrogen reformers
- Vessel modifications & recertifications
- Radiant re-tubes & reharp
- Heaters & Boilers
 - Modifications
 - Repairs
- Alloy liner repairs
- Converter repairs & modifications



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Not just the best equipment. The best equipment operators.



Repcon's Exchanger Specialty Division has been taking exchanger services to a whole new level of quality.

A large footprint. A large fleet. Repcon has one of the largest fleets of extractors in the nation, including aerials, truck mounts, and self-propelled units. Our extractors are capable of pulling up to 220,000 pounds, and with our booster units, the capacity is even greater.

A specialty contractor with specialty equipment

Repcon owns and operates four truck-mounted extractors, two self-propelled extractors, and nine aerial extractors.

Repcon's unique extractor mechanism is capable of transporting bundles inside the plant or unloading onto a trailer for subsequent transport. Of course, this process can also be reversed for installation of tube bundles.

Repcon's exchanger unit conforms to all U.S. safety standards and features the following safety devices:

- Emergency power-off switch both inside the cabin and remote
- Two electric overload cutouts
- Spark arrestor
- All load-bearing cylinders are individually safeguarded against excessive pressure
- All load-bearing hydraulic cylinders have a line break safety mechanism
- Acoustic signal when driving in reverse
- Remote control has "dead man switch"

Being the best means being innovative

You simply can't have one without the other. Which is why we've taken more than three decades worth of exchanger equipment design and implementation and developed innovative specialty extractors capable of extracting tube bundles weighing up to 85 tons and measuring up to 36 feet in length.

Count on REPCON for:

- **Extraction services**
 - Aerial extractors - thru 100" dia. x 33 ft. (length) x 55 tons
 - Truck-mount extractors - thru 23 ft. elevation
 - Self-propelled bundle extractor - designed to handle low elevation bundles.
- **Field repairs**
- **Shell repairs (ASME coded)**
- **Experienced personnel**
 - Highly trained supervision
 - Certified extractor operators
 - Skilled craft workers
- **Late model equipment**

Blind-to-blind services

- Field exchanger repairs
- Shell repairs
- Bundle extraction, up to 120" or 170,000 lbs.
- Truck mount, self-propelled, and aerial extractors

"Our specialized managers and supervisors are knowledgeable, highly qualified, and respected throughout the industry."



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For blind-to-blind services, look to **REPCON.**



Count on **REPCON** for:

- Unmatched industry experience
- Outstanding safety record
- Highly trained and experienced supervision
- Skilled craft workers
- Unparalleled safety personnel
- Experienced tower teams

Repcon's core services:

- General mechanical turnarounds
- New construction
- Expansions
- Debottlenecking
- Revamps
- Unit relocation
- Small and large capital projects

The Repcon difference

- Unmatched industry experience
- Outstanding safety record
- Numerous references
- Experienced, highly trained personnel:
 - Supervision
 - Craft workers
 - Safety personnel

Whether your tower needs to be repaired or completely retrofitted, Repcon has a solution that's right for you.

Repairs and replacements

We can repair or replace everything from damaged external pipe flanges to corroded vessel internals. We can even replace complete tower sections and beams or retrofit them with a variety of trays, packings, distributors, accumulators, and feed/draw arrangements.

Internals

Whether you're in need of a comprehensive repair or a complete retrofit of your vessel's internals, Repcon has the experience and expertise to handle virtually any need that arises. Our tower team takes into consideration things like variable operating liquid, vapor, and temperature ranges to make sure that each solution is customized to the specific vessel in question.

Unmatched quality

With over 30 years in the refining and chemical industry, Repcon has continuously provided the market with quality products and workmanship, due in large part to our commitment to hiring quality personnel and adherence to our established Quality System. Repcon is one of few turnaround and construction contractors that maintains a Quality System that is designed toward the requirements of the ISO-9001 standard.

The Repcon Quality System includes:

- Quality Manual (ISO-9001)
- Written Quality Procedures for all phases of a Turnaround and/or Construction sites
- Written Quality Plans specific to each project
- Quality Forms, Reports, and Accountability logs for the tracking of all phases of a project from start to finish
- Project completion KPI documentation
- ASME Quality System maintaining our "U", "S", and NBIC "R" Certifications
- Quality system procedures for archiving and maintaining completed project documentation

Tower and drum services:

- Tunnel and clean
- Tray repair
- Tray removal and replacement
- Installing and replacing packing, including high-performance structured packing
- Strip-lining
- Manual weld overlay
- Mist eliminator pad removal and reinstallation
- Media (catalyst, sieves, etc.) dump and reload
- ASME Code modifications: "S", "U", and "R" stamps
- Re-sections
- Tray support modifications and replacement
- Nozzle installation/replacement



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Increase project control and productivity. Decrease project hassle.



Real-world experience. Real-time software. If there's one thing our clients know about us, it's that our commitment to provide safe, quality, and cost-effective service knows no limits.

By blending our decades of experience with commercial and internally developed software, we've designed a fully integrated estimating, planning, scheduling, and cost control solution that is tailored for turnarounds and construction projects. We can quickly and accurately estimate the manpower needed for anything from a single exchanger, tower, or piping job to an entire turnaround or construction project. Add in our meticulous attention to detail and stellar safety record, and you've got a contractor partner fully vested in every aspect of your project.

Count on REPCON for:

- Turnaround-specific expertise
- Construction-specific expertise
- Real-time reports and schedules
- Primavera P5/6 software for turnaround planning
- Sophisticated management systems
- Experienced project team

A new standard for quality

Repcon's Quality Control Program is guided by a fundamental principle: *Maximize productivity while minimizing costs.* To that end we systemize our process, resulting in a plan of operations for every task. Policies and procedures ensure that nothing important is left out and that all involved know who's doing what, when, how, why, and where. Every project is a partnership with Repcon employees, subcontractors, and clients.

Our commitment to Quality exemplifies our philosophy and trademark "We Do Things Right!"

Complete project management and controls services

- Estimating
 - Customized specifically for turnarounds or construction projects
- Planning
 - Scheduling/resource management
 - Bar charts, reports, graphs
 - Project controls
 - Integrated cost system
 - Time and attendance
 - Home office accounting system
- Cost control
 - Project cost reports
 - Extra cost from added project work scopes
 - Budget/actual/earned/forecast man-hours/cost by unit, equipment type, and equipment number
- Time and attendance
 - Clock in using an electronic coded card, generates "who's in" report
 - Foremen work sheets
 - Time sheet with man-hours and cost
 - Man-hour and cost capability down to the individual work step
 - Cost summary reports at six category levels
- Progress reporting
 - Progress reports daily by unit, equipment type, and equipment number
 - Project "S" curve
 - Last activity report
 - Three-day look ahead schedule
- Integrated management systems
 - State-of-the-art estimating and project scheduling
 - Computerized attendance, payroll, and job costing systems
 - Historical database of man-hours specific to refining/petrochemical industry
- Experienced project team
 - QA and QC process
 - Budgeting
 - Process controls
 - Dedicated following of craft personnel
- Subcontractor management
- Material management



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Safety isn't just what we do. It's who we are.

“Repcon has built its reputation for excellence by taking on the toughest jobs and completing them successfully and safely”.

Josh Causey
President

Count on REPCON for:

- Safety performance second to none
- Proactive safety culture
- OSHA-approved policies and procedures
- Crew behavior-based safety
- Recognized safety professionals
- 100% client E, S, and H database compliance

OSHA Achievements

OSHA VPP STAR Mobile Contractor Region VI
Acceptance 2006

OSHA Federal Register Acceptance 2014

OSHA VPP STAR Mobile Contractor Region VI
Recertification 2017

OSHA VPP STAR Among Stars Region VI
2015/2016/2017

Repcon was the first mechanical contractor to receive OSHA's VPP STAR Mobile Contractor designation.

As a matter of fact, Repcon is one of only a select few contractors listed in the OSHA Federal Register, where our policies and procedures have been approved for all 10 Federal Regions.

Repcon best practices

- Fit for duty
 - Pre-hire physicals
 - Highly trained safety professionals
 - Detailed case management plan
- Crew behavior-based safety
 - Foreman and supervision tracked
 - 48 behaviors observed
 - KPIs for training and recognition
- Safety, health, and environmental KPIs
 - All incidents are tracked no matter the severity
 - Over 100 incident variables are tracked, plotted, and reviewed
 - All incidents are reviewed with shared lessons learned

We start with training and development. And then we never stop.

Repcon's greatest asset is its people. That's why we provide continuous and extensive behavior-based safety training to each of our employees. Using a unique and comprehensive Employee Development Plan Road Map, we've implemented a company-wide safety culture that has resulted in industry-leading safety ratings.

- Training plans for all positions: management, supervisory, technical, support, administrative, craftsmen
- In-house training opportunities
- Professional development needs assessment
- Training partnerships with national industry organizations such as Contractor Safety Councils and National Center for Construction Education and Research (NCCER)
- Paid tuition and books for employees to attend NCCER craft training programs



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Customer focused. Missions accomplished.



Since 1983, Repcon's mission has been to provide customers with quality and value that is unmatched in the industry while maintaining the highest regard for safety and the environment. Continued success as a service business depends on living and accomplishing this mission for customers every day. A constant focus is on improving management and operational procedures, with a particular emphasis on planning, scheduling, and cost control functions.

Repcon's capabilities encompass the full spectrum of turnarounds, small and large capital construction projects, specialty services, shutdowns, overhauls, revamps, emergency repairs, constructability reviews, and project management.

To help keep clients operating at peak efficiency, Repcon brings an integrated suite of industrial contractor services performed with industry-leading excellence, quality, commitment, and award-winning safety.

Repcon's services include:

- Turnarounds
- Large & Small Capital Projects
- Specialty Welding & Piping (SWP)
- Pipe Fabrication
- HF Alky Services
- Mechanical & Heat Exchanger Services
- Tower Specialty Services
- Field Machining & Torquing
- Bundle Extraction
- Heaters

Industries Served:

- Refining
- Chemical
- Petrochemical
- Gas Processing
- Fertilizer

Our core values:

- Safety
- Quality
- Value
- Integrity
- Professionalism



OSHA Approved. Repcon doesn't just talk about safety. We live it.

Repcon was the first general mechanical contractor to achieve the "OSHA VPP STAR Mobile Contractor" designation. Repcon is also the only refinery services contractor—with the OSHA VPP Star Mobile Contractor designation—to be listed in the OSHA Federal Register with approved safety and health policies and procedures in all ten OSHA Federal Regions.

Safety is entrenched at every level of management throughout Repcon's corporate structure. It is the cornerstone of our business sense. Providing safe, efficient, and productive services to customers exemplifies this philosophy and hallmarks Repcon's extraordinary safety record, one of the best in the industry.



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Repcon Safety Awards and Recognition



OSHA ACHIEVEMENTS

Repcon was the first mechanical contractor to receive OSHA's VPP STAR Mobile Contractor designation.

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- » OSHA VPP STAR Mobile Contractor Region VI Acceptance 2006
- » OSHA Federal Register Acceptance 2014
- » OSHA VPP STAR Mobile Contractor Region VI Recertification 2017
- » OSHA VPP STAR Among Stars Region VI 2015/2016/2017

ASSOCIATED BUILDERS AND CONTRACTORS NATIONAL EXCELLENCE IN CONSTRUCTION AWARD 2017

ACCREDITED QUALITY CONTRACTOR (AQC) 2017

In recognition of Repcon's commitment to quality in six key areas of corporate responsibility, including quality, safety, management education, craft training, employee benefits, and community relations and outreach.

AFPM CONTRACTOR AWARD FOR MERITORIOUS SAFETY PERFORMANCE

- 2015 Zero OSHA recordables for 1,378,131 man-hours worked in 9 facilities
- 2016 Zero OSHA recordables for 1,502,909 man-hours worked in 11 facilities
- 2017 Zero OSHA recordables for 1,643,626 man-hours worked in 15 facilities

AFPM/CLIENT CONTRACTOR SAFETY EXCELLENCE MERITORIOUS AWARDS

- 2015 "12 Client" Contractor Safety Excellence Awards (list available upon request)
- 2016 "14 Client" Contractor Safety Excellence Awards (list available upon request)
- 2017 "17 Client" Contractor Safety Excellence Awards (list available upon request)
- 2018 "12 Client" Contractor Safety Excellence Awards
 - » Big Spring Refinery of Delek US
 - » Canton Refinery of Marathon Petroleum Corporation
 - » Chalmette Refinery of PBF Energy Inc.
 - » Corpus Christi Complex of Koch Industries, Inc.
 - » Corpus Christi Refinery of CITGO Petroleum Corporation
 - » Deer Park Refinery of Shell Oil Products U.S.
 - » Lake Charles (South) of Westlake Chemical Corporation
 - » Mont Belvieu Complex of Enterprise Products Operating LLC
 - » Pasadena Refinery of Pasadena Refining System, Inc.
 - » Texas City Refinery of Valero Energy Corporation
 - » Three Rivers Refinery of Valero Energy Corporation
 - » Valero Memphis Refinery of Valero Energy Corporation

ASSOCIATED BUILDERS AND CONTRACTORS, INC.

S. T. E. P. AWARD – REPCON, INC. DIAMOND LEVEL 2016, 2017

In recognition of safety management excellence, management commitment, a quality written safety program, and OSHA incident rates consistently below national averages.

(Continued)

Count on REPCON for:

- Safety performance second to none
- Proactive safety culture
- OSHA-approved policies and procedures
- Crew behavior-based safety
- Recognized safety professionals
- 100% client E, S, and H database compliance

"Repcon has built its reputation for excellence by taking on the toughest jobs and completing them successfully and safely".

Josh Causey
President



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Repcon Safety Awards and Recognition



HOUSTON BUSINESS ROUNDTABLE

SAFETY MENTOR AWARD – 2016
SAFETY PERFORMANCE AWARD – 2017
BEST IN CLASS SAFETY EXCELLENCE AWARD – 2018
Mid-size general mechanical contractor.
Award based on OSHA safety data and safety audits conducted by owners and contractor representatives at the contractor's work site.

INDUSTRIAL SAFETY TRAINING COUNCIL "ISTC"

2016 SAFETY ACHIEVEMENT AWARD – REPCON, INC.
8 years worked without a lost time injury

SOUTH TEXAS SAFETY EXCELLENCE AWARD 2016

1.6 million man-hours with Zero OSHA recordables

GREATER BATON ROUGE INDUSTRIAL ALLIANCE

GBRIA CRAFT WORKFORCE DEVELOPMENT – REPCON, INC. 2017
Award of recognition for outstanding programs and commitment to the development of the industrial workforce

OIL AND GAS INDUSTRY

REPCON 2016
Award for Excellence in Safety and Health

Coastal Bend HR Excellence Award 2016

GULF COAST SAFETY COUNCIL AWARDS PROGRAM

REPCON 2015
"9 Client" Contractor Safety Excellence Awards

NATIONAL ASSOCIATED BUILDERS AND CONTRACTORS, INC.

ACCREDITED QUALITY CONTRACTOR
Repcon, Inc. 2015, Recognition of safety commitment, employee training and public relations

THREE RIVERS MANUFACTURERS' ASSOCIATION (TRMA)

CONSTRUCTION INDUSTRY SAFETY EXCELLENCE AWARD PROGRAM

SAFETY EXCELLENCE – REPCON, INC. 2015
SIC 16 1,000,000 TO 2,000,000 MAN-HOURS



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